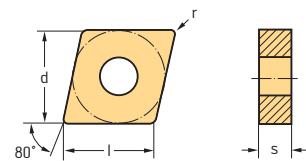


Negative rhombic 80°

CNMG / CNGG / CNMA / CNMM

Tiger-tec® Silver



Indexable inserts

Designation	r mm	f mm	a _p mm	P HC	M HC	K HC	S HC
	0,4	0,16–0,25	0,5–4,0	⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕			
	0,8	0,18–0,40	0,6–5,0	⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕			
	1,2	0,20–0,45	1,0–5,0	⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕			
	1,6	0,25–0,50	1,2–5,0	⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕			
	0,8	0,25–0,50	0,8–7,0	⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕			
	1,2	0,30–0,50	1,0–7,0	⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕			
	1,6	0,35–0,55	1,2–7,0	⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕			
	0,4	0,10–0,20	0,5–3,0		⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕		⊕ ⊕ ⊕ ⊕
	0,8	0,15–0,32	0,8–3,0		⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕		⊕ ⊕ ⊕ ⊕
	1,2	0,15–0,35	0,8–3,5		⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕		⊕ ⊕ ⊕ ⊕
	1,6	0,15–0,40	1,0–4,0			⊕ ⊕ ⊕ ⊕	⊕ ⊕ ⊕
	0,8	0,15–0,35	0,8–4,5		⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕		⊕ ⊕ ⊕ ⊕
	1,2	0,18–0,40	0,8–4,5		⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕		⊕ ⊕ ⊕ ⊕
	1,6	0,20–0,45	1,0–4,5		⊕ ⊕ ⊕ ⊕ ⊕ ⊕ ⊕		⊕ ⊕ ⊕ ⊕
	0,8	0,10–0,20	0,2–3,0			⊕ ⊕ ⊕	
	0,4	0,16–0,25	0,6–5,0			⊕ ⊕ ⊕	
	0,8	0,25–0,50	0,8–5,0			⊕ ⊕ ⊕	
	1,2	0,30–0,50	1,2–5,0			⊕ ⊕ ⊕	
	1,6	0,35–0,50	1,5–5,0			⊕ ⊕ ⊕	
	0,8	0,25–0,50	0,8–7,0			⊕ ⊕ ⊕	
	1,2	0,30–0,60	1,2–7,0			⊕ ⊕ ⊕	
	1,6	0,35–0,60	1,5–7,0			⊕ ⊕ ⊕	
	1,2	0,30–0,65	1,2–8,0			⊕ ⊕ ⊕	
	1,6	0,35–0,80	1,5–8,0			⊕ ⊕ ⊕	
	0,8	0,18–0,35	1,0–6,0			⊕	⊕ ⊕ ⊕
	1,2	0,20–0,40	1,2–6,0			⊕	⊕ ⊕ ⊕
	1,2	0,28–0,55	1,5–7,5			⊕	⊕ ⊕ ⊕
	1,6	0,35–0,70	2,0–9,0			⊕	⊕ ⊕ ⊕
	0,8	0,16–0,35	1,0–4,0			⊕ ⊕ ⊕ ⊕	⊕ ⊕ ⊕ ⊕
	1,2	0,18–0,40	1,2–4,0			⊕ ⊕ ⊕ ⊕	⊕ ⊕ ⊕ ⊕
	1,2	0,21–0,45	1,2–6,5			⊕ ⊕ ⊕ ⊕	⊕ ⊕ ⊕ ⊕
	1,6	0,23–0,50	1,5–6,5			⊕ ⊕ ⊕ ⊕	⊕ ⊕ ⊕ ⊕
	0,8	0,20–0,45	1,0–8,0			⊕ ⊕ ⊕ ⊕	⊕ ⊕ ⊕ ⊕
	1,2	0,23–0,50	1,2–8,5			⊕ ⊕ ⊕ ⊕	⊕ ⊕ ⊕ ⊕

See the ISO 1832 designation key for dimensions

HC = Coated carbide

HW = Uncoated carbide

